TFW-Z [illegible] ZLD 不锈钢用药芯 [illegible]

[illegible] 焊工艺注意事项。

熔敷金属化学成份(wt%)

[illegible] Ni	Nb	Mo	Cu	[illegible]	C	Mn	Si	P	S
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

-	200-300	
-	-	
-	27-32	

电流范围(A)	平焊	[illegible]
	立、仰焊	120-180
电压范围(V)	平焊	23-33
	[illegible]	[illegible]